



| Parts List | | | | | | |
|------------|-------|----------|-----------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | 807289A | 1 INTAKE MANIFOLD (HI-RISE) | 1 | | |
| 2 | 10 | 808010 | BOLT | 8 | | |
| 3 | 16 | 70237 | STUD (2-5/8 IN.) - REAR | 1 | | |
| 4 | 16 | 73563 | STUD (2-5/16 IN.) - FRONT | 1 | | |
| 5 | 23 | 52095 | SPACER | 1 | | |
| 6 | 12 | 20084 | WASHER | 2 | | |
| 7 | 11 | 35814 | NUT | 2 | | |
| 8 | 32 | 807727A | 2 VENT TUBE | 1 | | |
| 9 | 22 | 805563 | FITTING | 2 | | |
| 10 | | NSS | STUD (GM#3959544) | 4 | | 1 |
| 11 | | 72647 | GUARD | 1 | | |
| 12 | 27 | 807473A | 1 GASKET SET | 1 | | 3 |
| 13 | | 850399 | WATER PUMP ASSEMBLY | 1 | | |
| 14 | 27 | 34897 | GASKET | 2 | | 3 |
| 15 | 10 | 32132 | SCREW (1-3/4 IN.) | 2 | | |
| 15 | 10 | 47688 | SCREW (2-3/4 IN.) | 1 | | |
| 15 | 10 | 52200 | SCREW (1-1/2 IN.) | 1 | | |
| 16 | | 19692T | PULLEY (7 IN. DIA.) | 1 | | |
| 17 | 10 | 47277 | SCREW | 4 | | |
| 18 | | 809892 | HARMONIC BALANCER | 1 | | |
| 19 | | 90081A | 1 PULLEY | 1 | | |
| 20 | 57 | 48120A | 1 V-BELT | 1 | | |
| 21 | 10 | 32515 | BOLT | 1 | | |
| 22 | 13 | 39131 | LOCKWASHER | 1 | | |
| 23 | 12 | 35332 | WASHER | 1 | | |
| 24 | 10 | 53833 | BOLT | 3 | | |
| 25 | 12 | 34714 | WASHER | 3 | | |
| 26 | | 835005 | TIMING COVER | 1 | (SCREWS-GROMMETS-OIL SEAL) | |
| 27 | | 14239 | RETAINER | 1 | | |
| 28 | 26 | 14240 | OIL SEAL | 1 | | 3 |
| 29 | 27 | 14241 | GASKET | 1 | | 3 |
| 30 | 10 | 14243 | BOLT | 1 | | |
| 31 | 10 | 14242 | BOLT | 2 | | |
| 32 | 17 | 14263 | DOWEL PIN | 1 | | |
| 33 | 11 | 816730 | NUT | 1 | | |
| 34 | 16 | 14827 | STUD | 1 | | |
| 35 | | 53338 | ADAPTOR | 1 | | |
| 36 | 10 | 54786 | SCREW | 2 | | |
| 37 | | 14957 | OIL FILTER | 1 | | |
| 38 | 22 | 860075 | PLUG | 2 | | |
| 27 | | 75611A96 | GASKET SET OVERHAUL | 1 | | |